























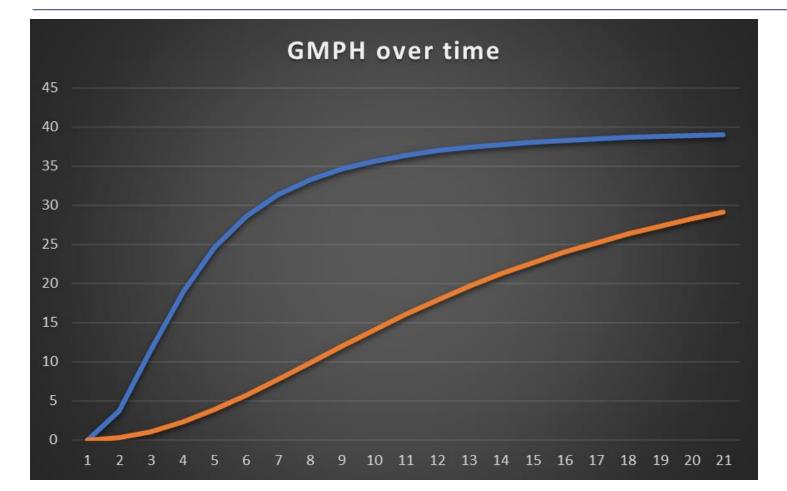


1 Simplification

2 Reliability

3 **Decision taking**







1 Simplification

- ? Undo the over optimization
- ? Apply simple principles such as

Container is always put on a rack

No routing optimizing once route defined

Main trolley has always the priority

? UX/UI operator

No interpretation by operator – guidance by the UI

? Ship profile – fundamentally: do we use the correct technology

. . .



2 Reliability

Vision: No breakdown between Services

No breakdown when handling a vessel



2 Reliability



$$\mathbf{R} = e^{\left(-\frac{I}{MTBF}\right)}$$



Crane time

150Hrs

4 million parts



2 Reliability



Crane time

150Hrs

1 laser end to end



2 lasers in parallel





MTBF = 50.000 + 10 connections T=150Hr

50000 R = 97%

50000 R = 99% (2% up)

5000 R = 74%

R = 93% (25% up)



3 **Decision taking**

- ? Fleet management
 - → TOS-ECS-Equipment responsibility discussion
- ? Fundamentally
 - → Why does it change when I take the man out of the machine?
 - → Apply machine learning to understand what a driver does and bring decision taking on machine level...maybe we can re-use the "good-old" TOS?



1-2-3 What does this mean?

- ? Customer
 - → Probably accept higher Capex
- ? Supplier
 - → Offer Reliability Centered System
 - @ MTBF of 150hrs = standard price
 - @ MTBF of 500hrs = optional



4 **Automation Market Potential**

5 Hurdles



4 **Automation Market Potential**

- ! Brownfield
- ! A-RTG
- ! A-TT



5 Hurdles

- ! A-RTG and A-TT will be OK as a vehicle timeline unclear however
- ! Mixed manned/autonomous traffic needs to be possible
- ! Fleet management/equipment scheduler = issue
- ! Incremental Business Case

